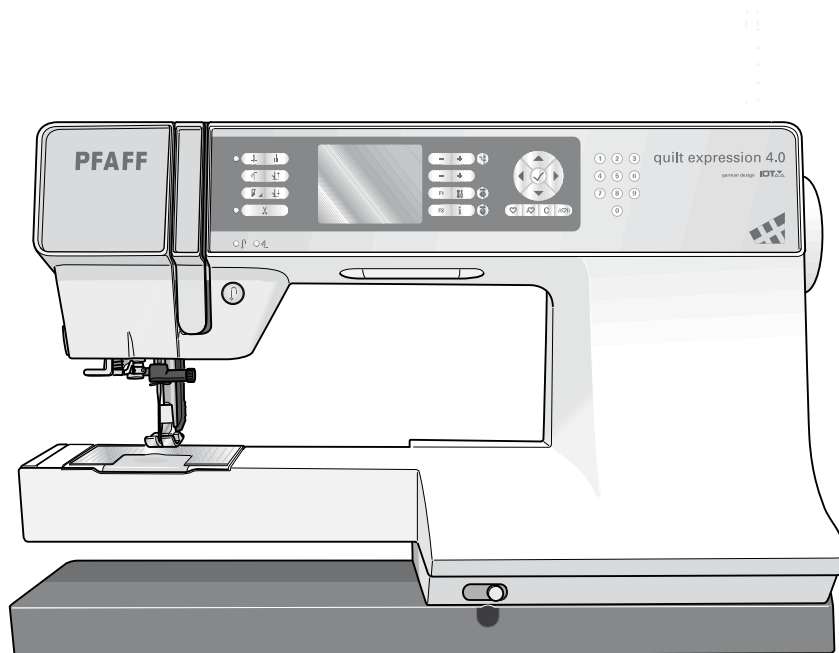


PFAFF®

Expression 2.0
3.0
4.0

Parts list



Nicht nummerierte Teile im Katalog werden nicht geliefert.

The parts mentioned without number in the parts list are not available.

Les pièces qui ne sont pas numérotées dans la liste de pièces détachées ne peuvent être livrées.

Bei Bestellung von Ersatzteilen muss die Modell-Nr. der Maschine, die Seitenzahl des Kataloges und die Teilenummer angegeben werden.

Prière d'indiquer dans vos commandes de pièces de rechange, le numéro de la machine, le numéro de la page dans la liste des pièces détachées, ainsi que les numéros des pièces commandées.

When ordering spare parts, please state the model number, the page number in the catalogue of spare parts and the number of the parts called for.



Please note that on disposal, this product must be safely recycled in accordance with relevant National legislation relating to electrical/electronic products. If in doubt please contact your retailer for guidance.



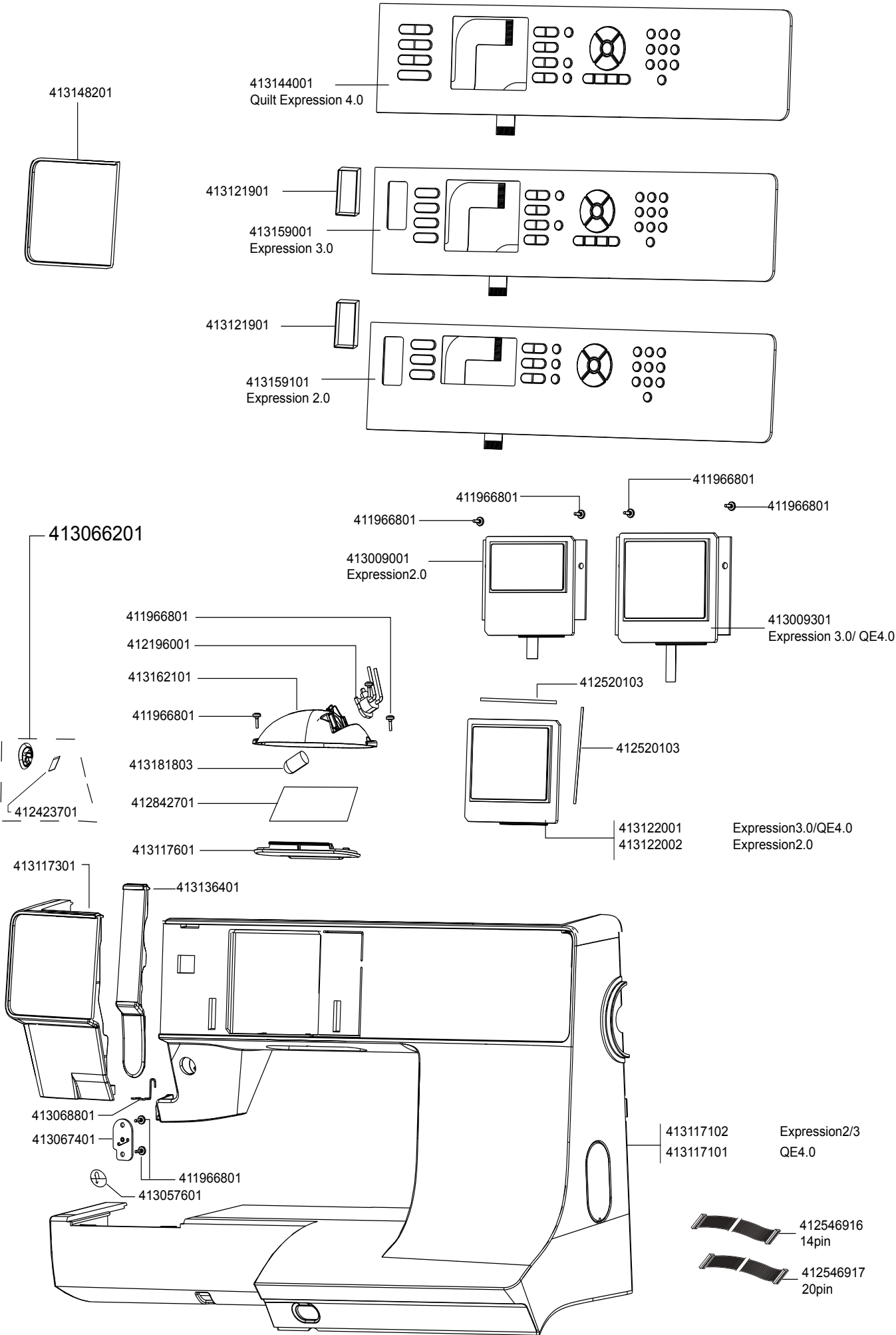
Bitte beachten Sie, dass hinsichtlich der Entsorgung dieses Produkts, vorschriftsmäßig entsprechend der gültigen nationalen Gesetzgebung für elektrische/elektronische Produkte, recycelt werden muss. Bei Zweifel setzen Sie sich bitte mit Ihrem Fachhändler in Verbindung.



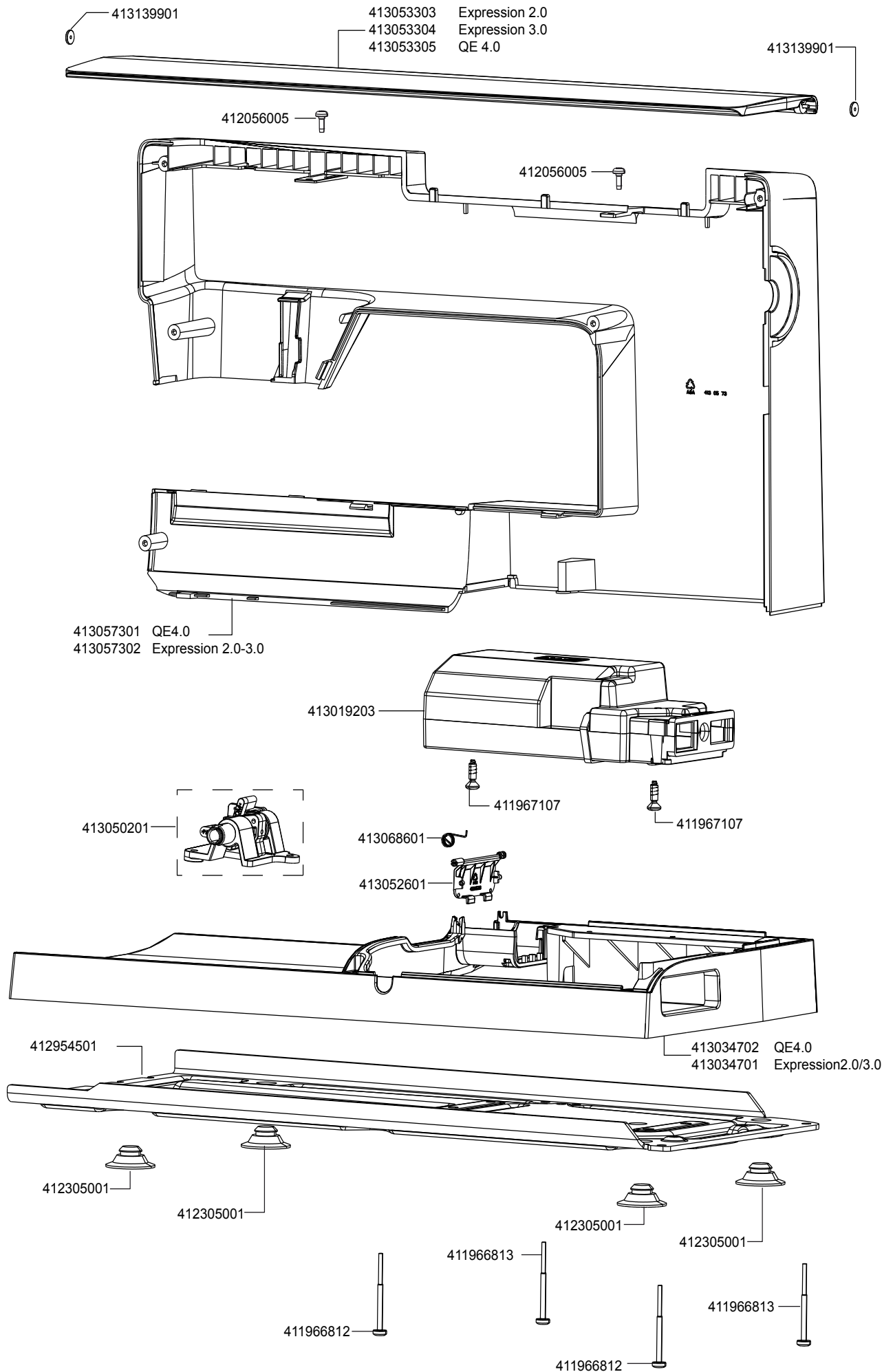
Veuillez noter qu'en cas de destruction, ce produit doit bénéficier d'un recyclage sécurisé, conforme à la législation nationale applicable aux produits électriques/électroniques. En cas de doute, veuillez contacter votre distributeur agréé.

- All casted parts within our products are marked with name of material if allowed by size.
- All molded plastic parts within our products are marked with name of material if allowed by size.

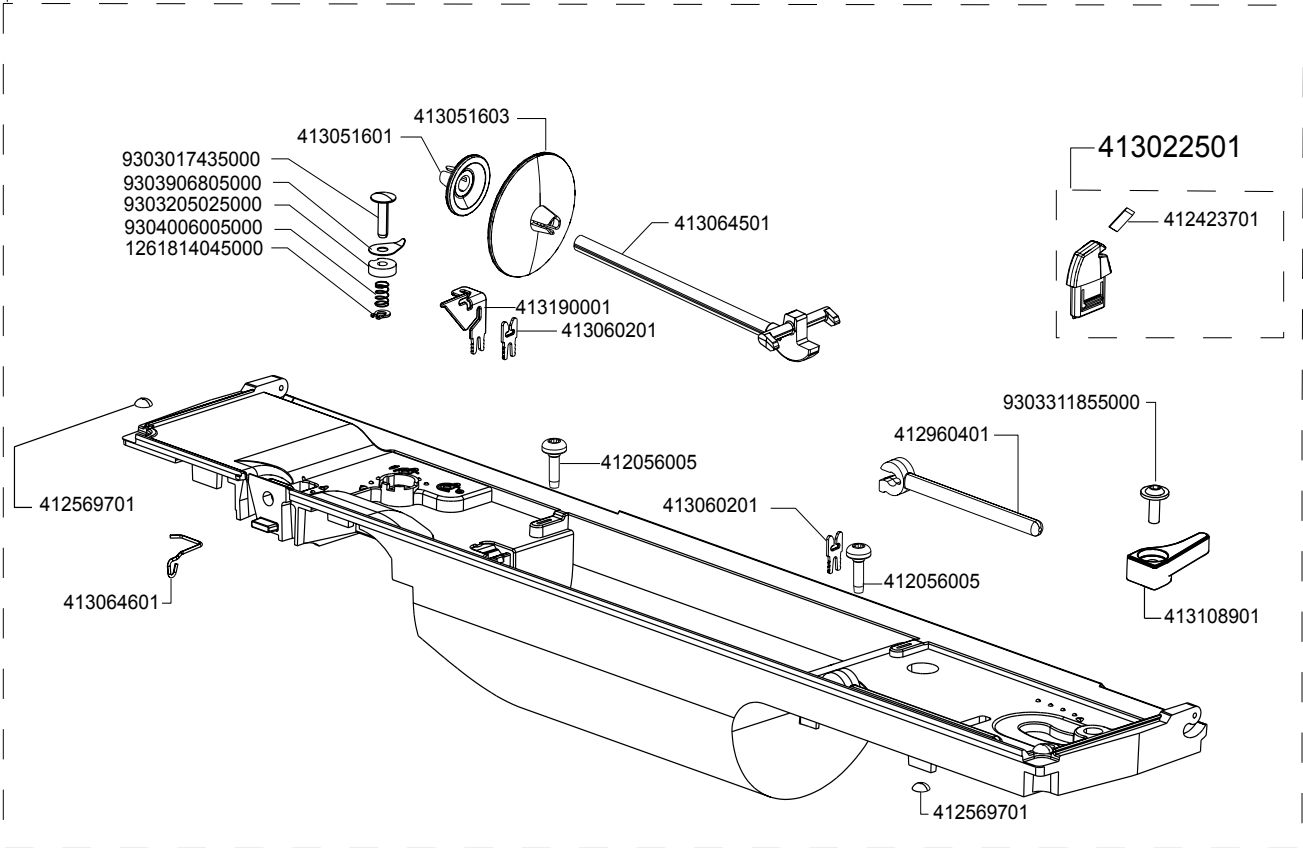
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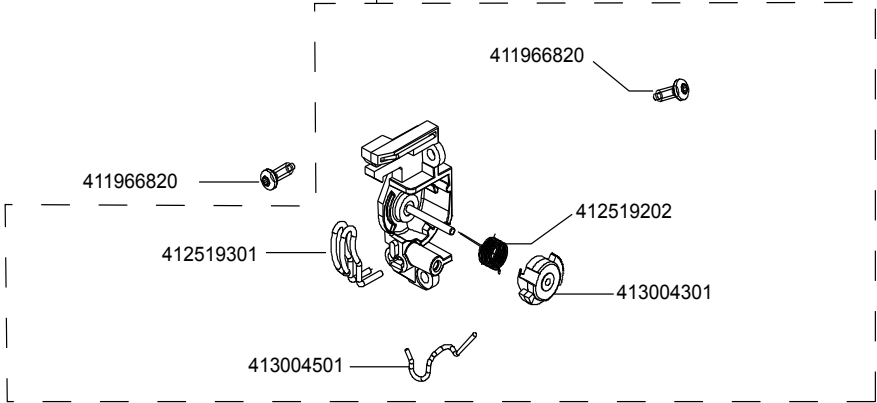
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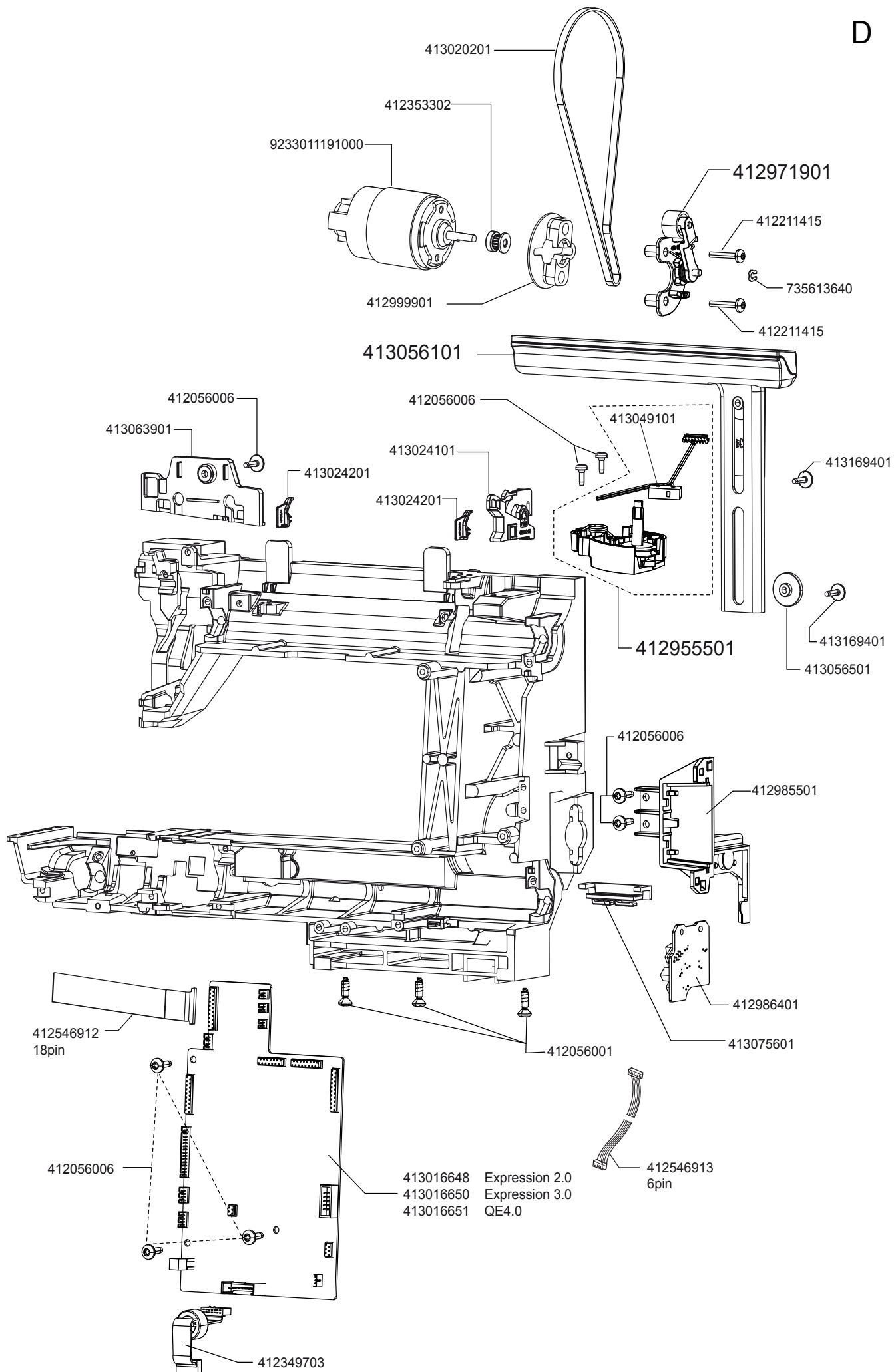
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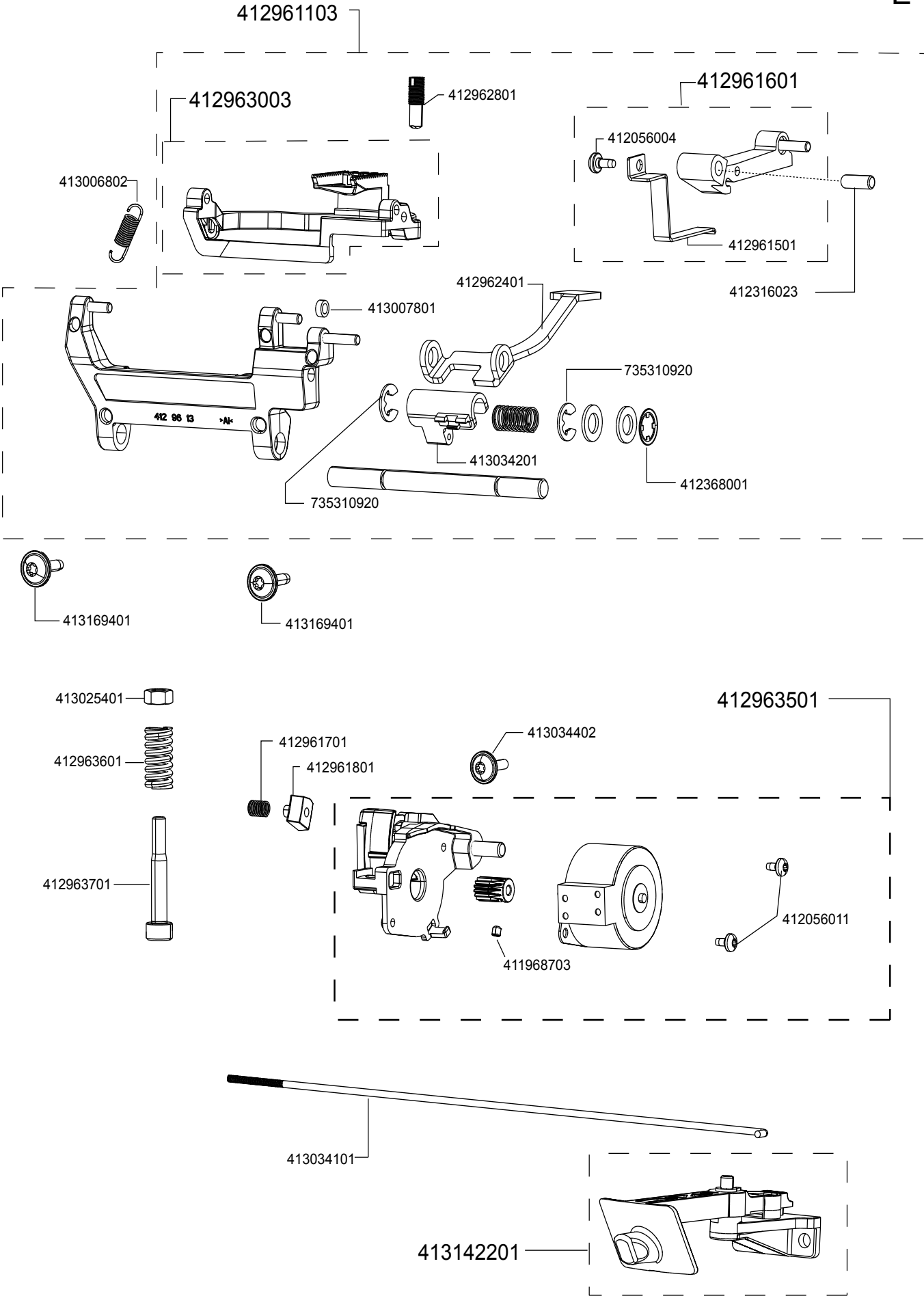


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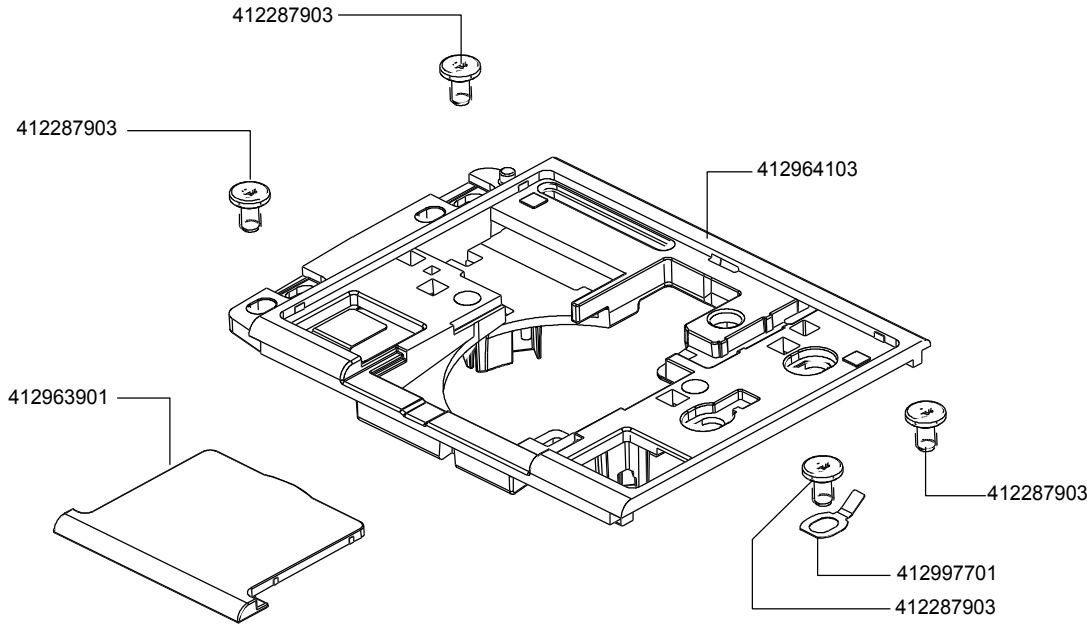
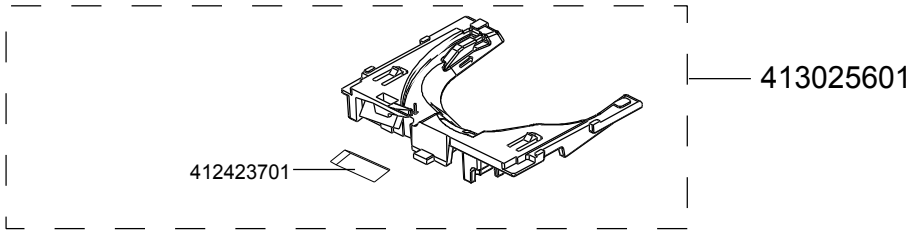
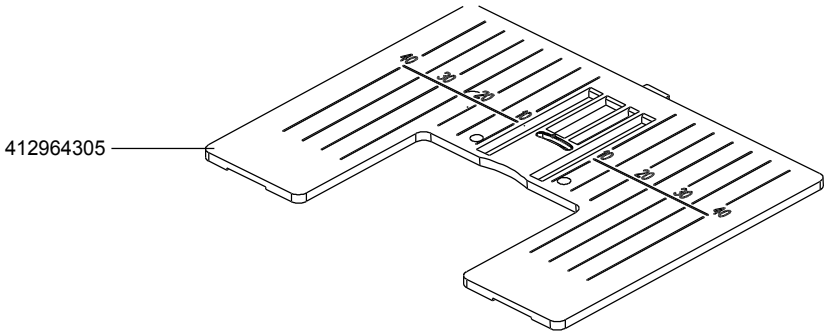


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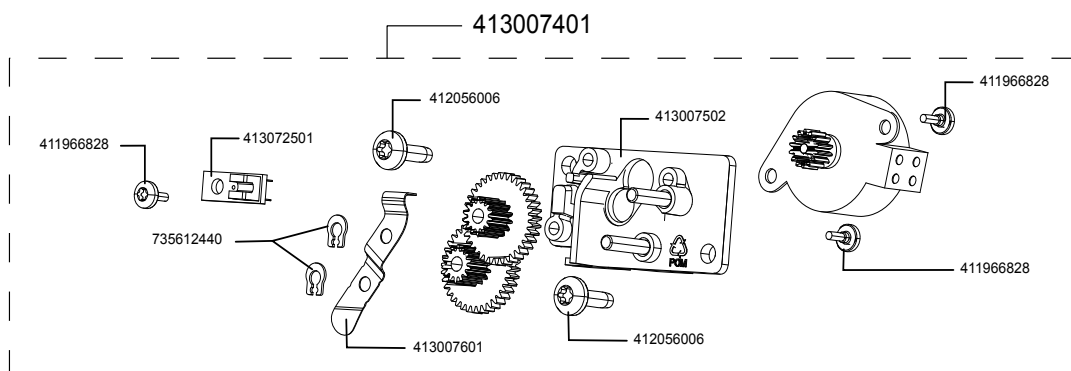
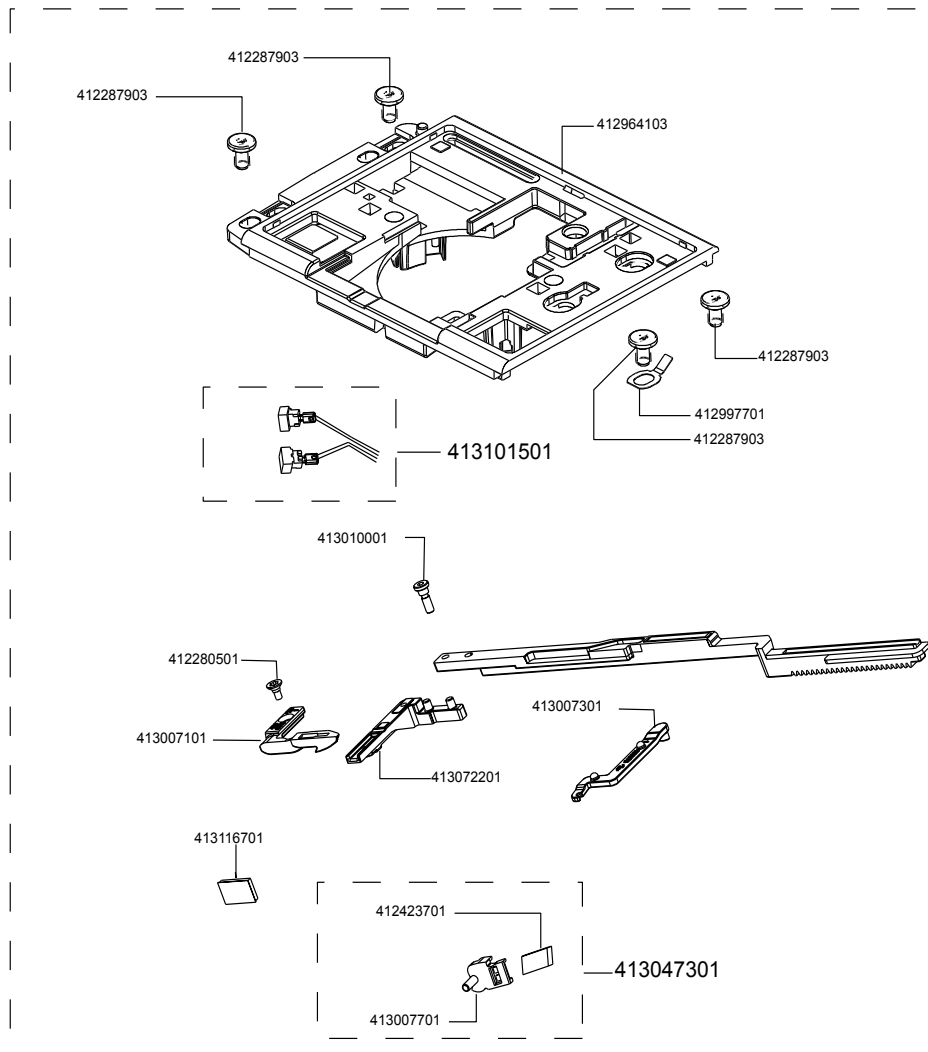
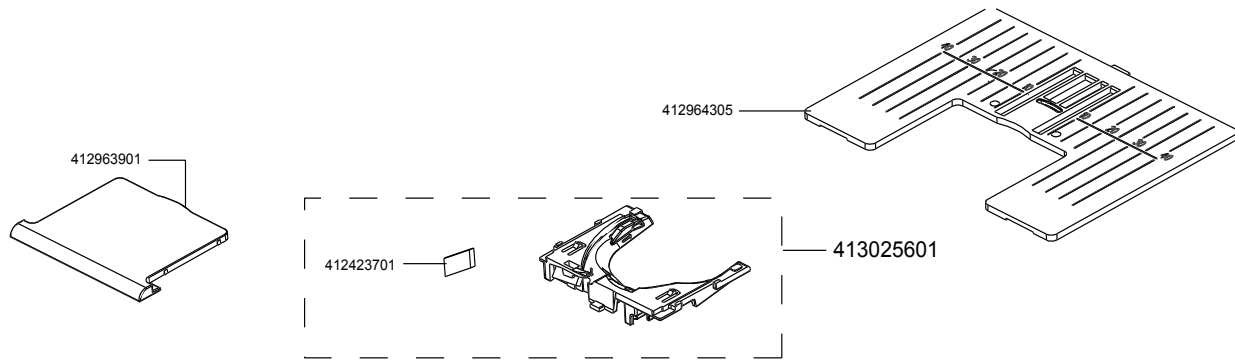




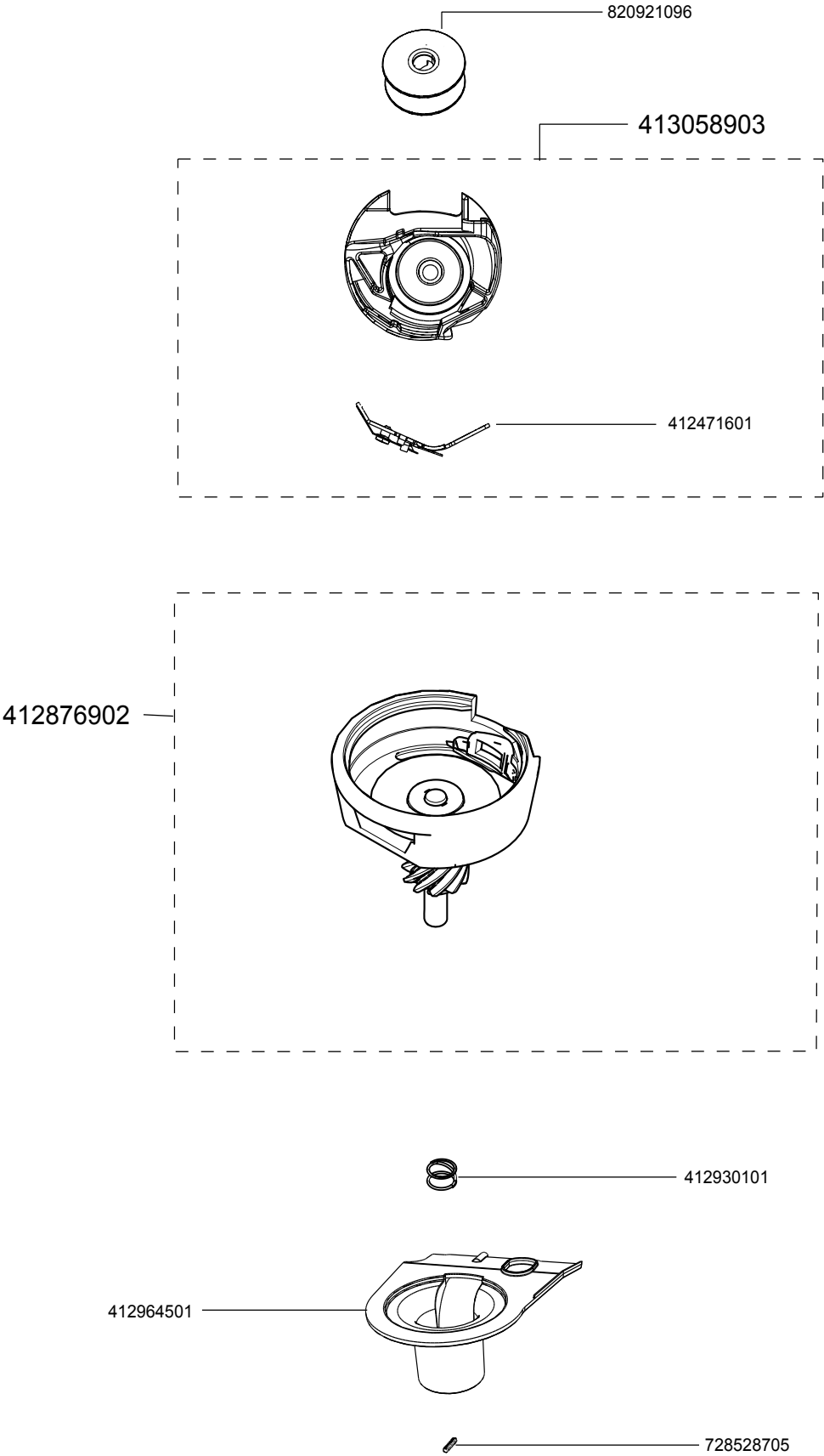
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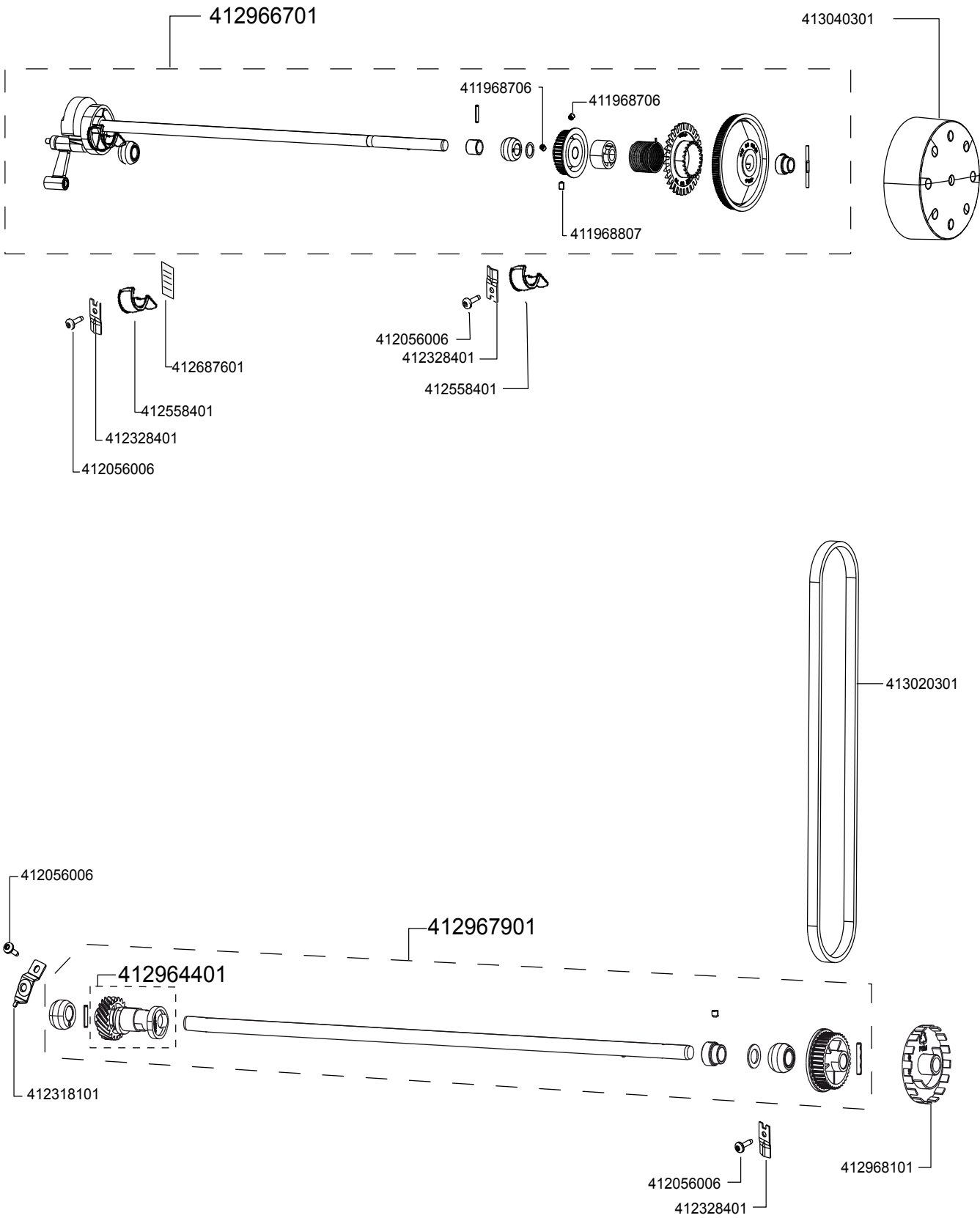
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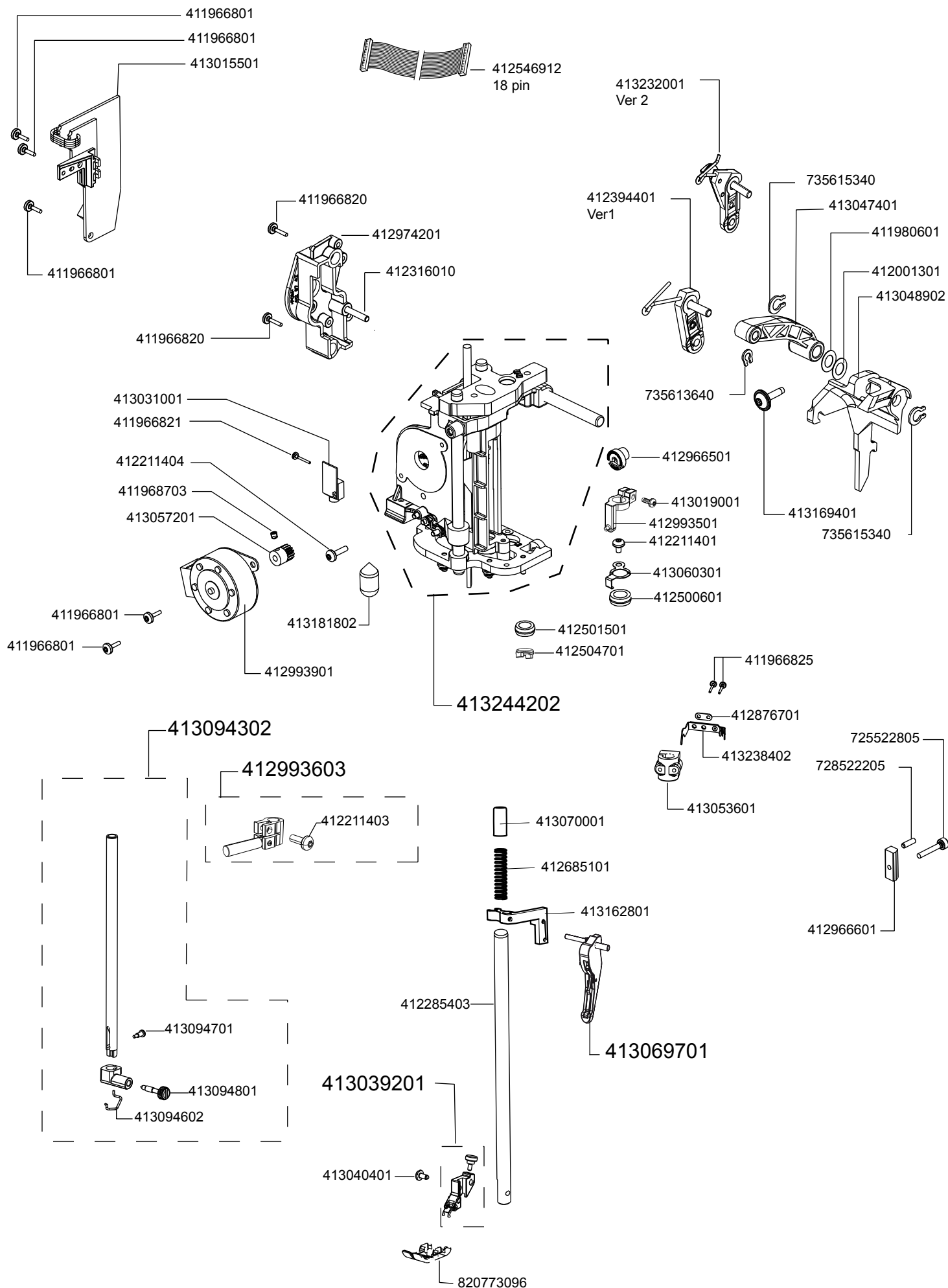
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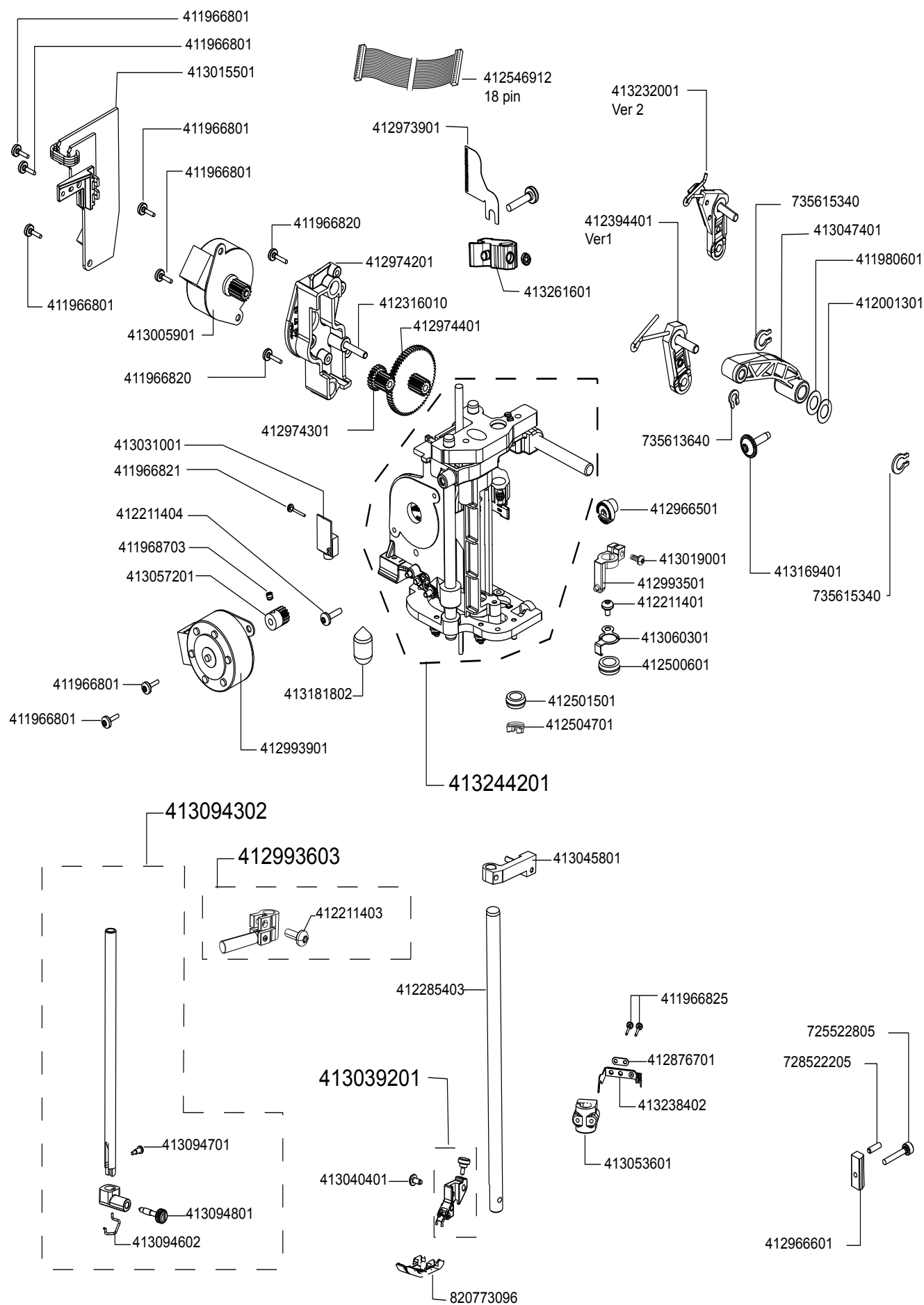


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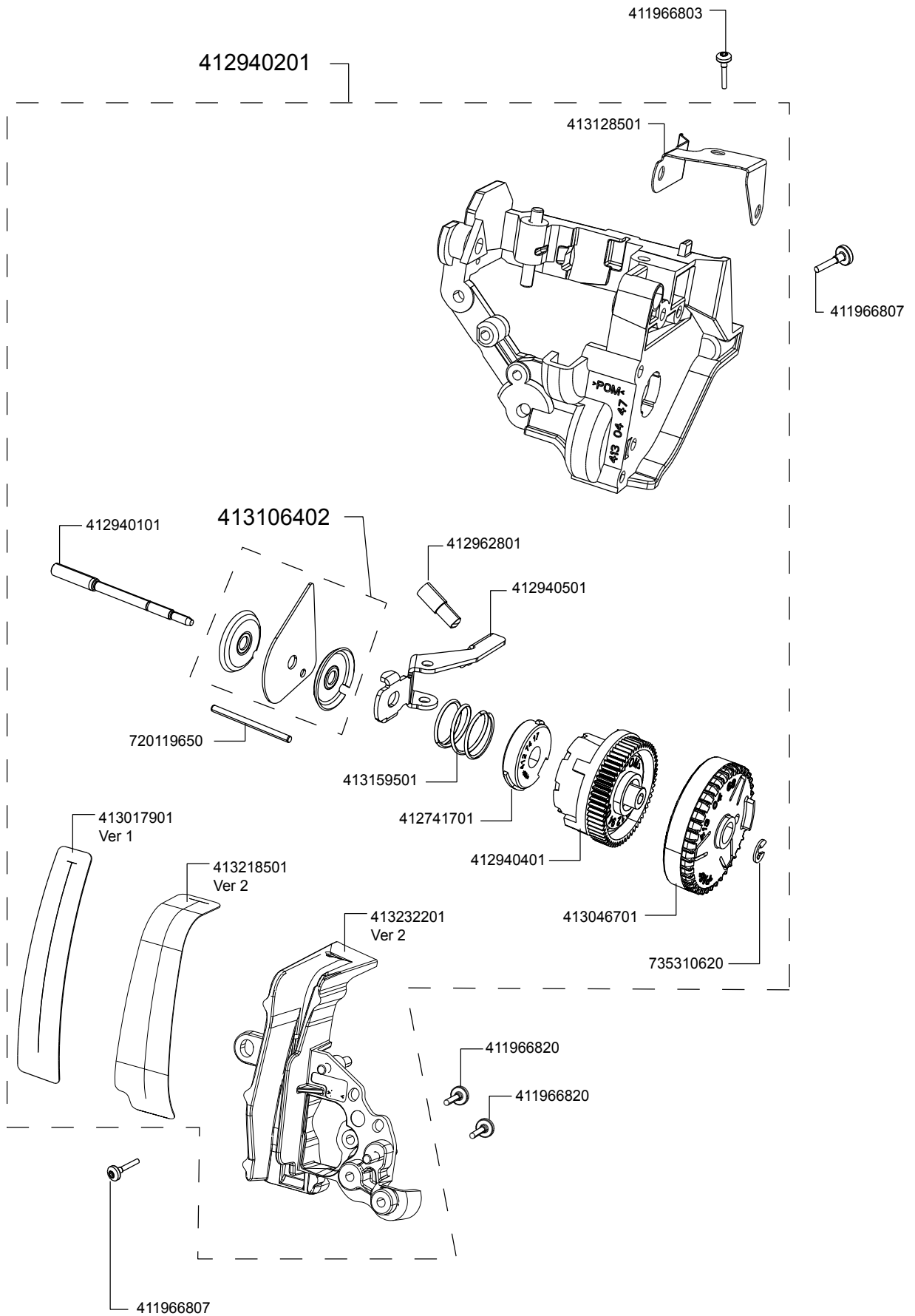


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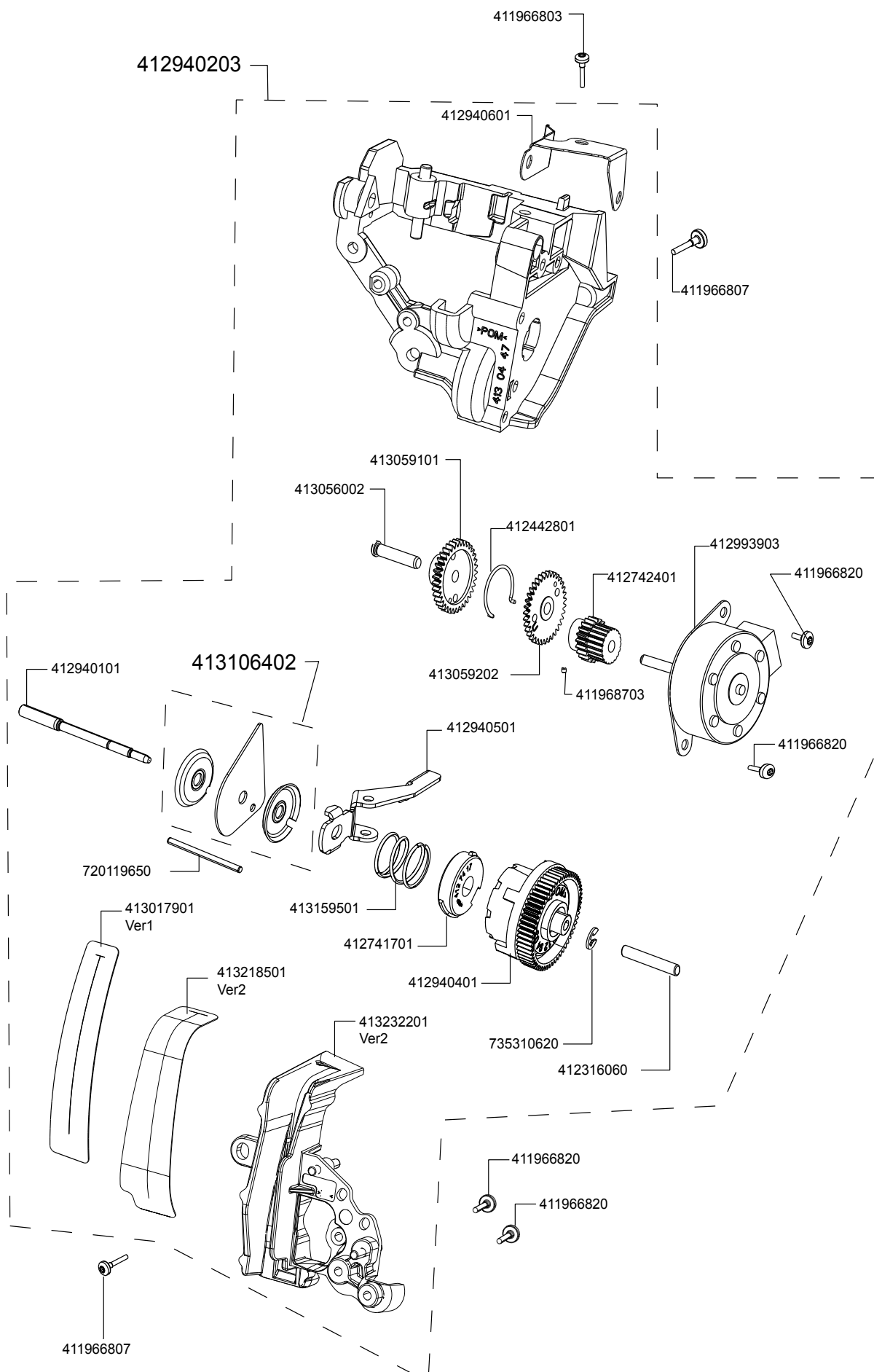


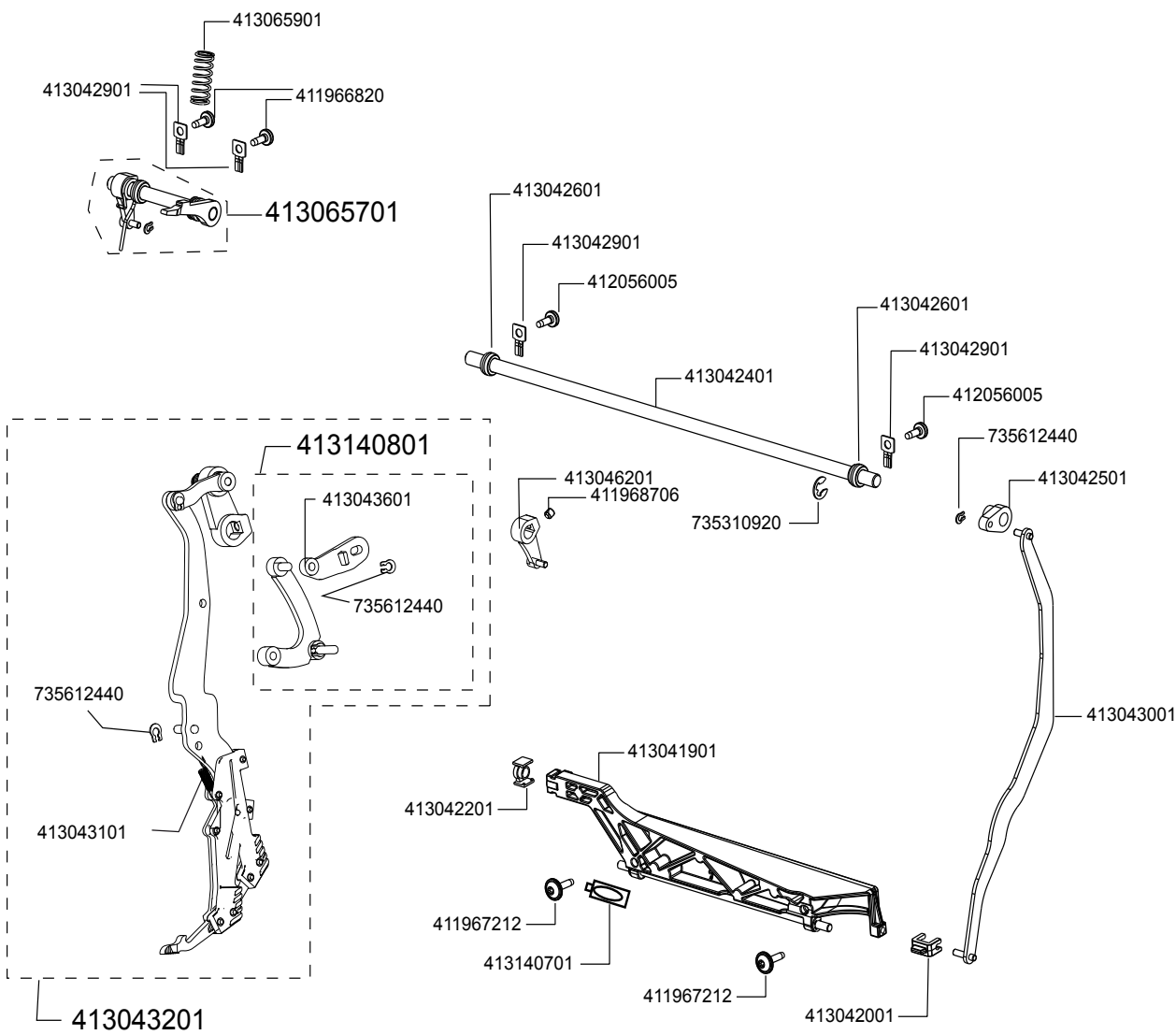


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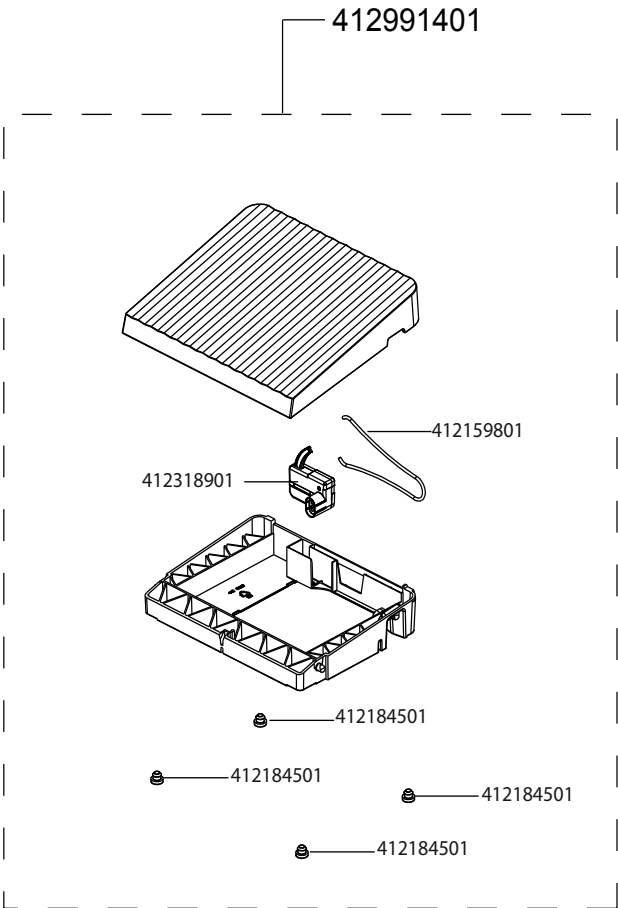
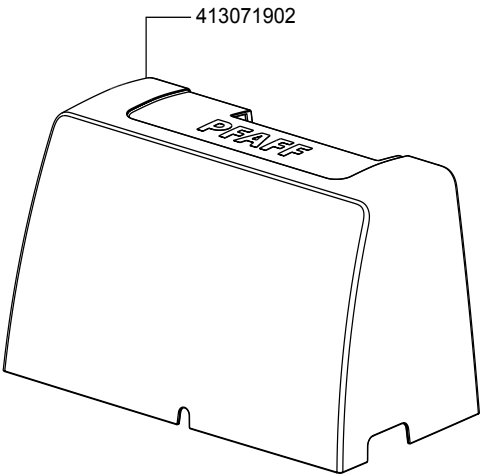
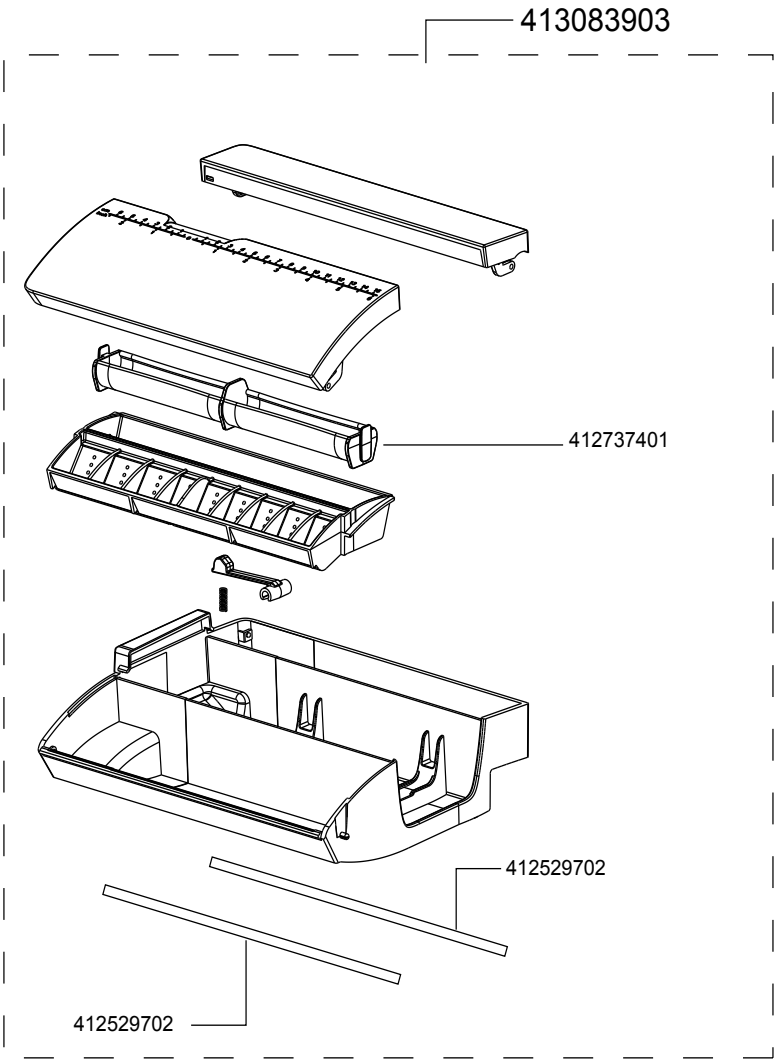


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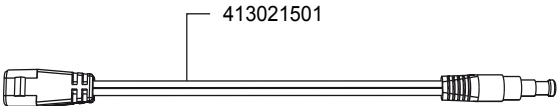
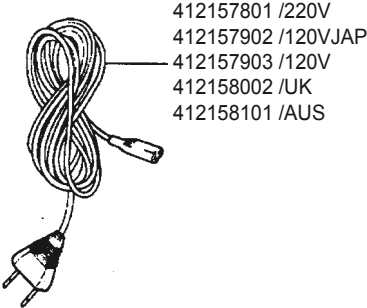




N



POWERCORD



Part number	Description	Page	Part number	Description	Page
1261814045000	Ring PN12618-3,5	C	412974301	Gear wheel P-foot servo prim	J
411966801	Screw	A,J	412974401	Gear wheel P-foot servo sec	J
411966803	Screw	K,L	412985501	Holder Synchronizer board	D
411966807	Screw	K,L	412986401	Synchronizing board	D
411966812	Screw	B	412991401	Foot control cpl.	N
411966813	Screw PT 40 x 50 FZB	B	412993501	Needle threader stop	J
411966820	Screw	C,J,K,L,M	412993603	Cross head	J
411966821	Screw	J	412993901	Step motor	J
411966825	Screw	J	412993903	Step motor	L
411966828	Screw TX	G	412997701	Springplate ESD	F,G
411967107	Screw	B	412999901	Rubber damper	D
411968703	Set screw	E,J,L	413004004	Checkspring unit cpl.	C
411968706	Screw	I,M	413004301	Housing, checkspring	C
411968807	Screw, silver	I	413004501	Thread guide	C
411980601	Washer	J	413005901	Step motor P-foot pressure	J
412001301	Washer	J	413006802	Spring Feed dog	E
412056001	Screw M5 x 14	D	413007101	Fetcher	G
412056004	Screw M3 x 6	E	413007301	Fetcher upper thread	G
412056005	Screw	B,C,M	413007401	Step motor cpl, thread cutter	G
412056006	Screw M4 x 12	D,G,I	413007502	Thread cutter	G
412056011	Screw M3 x 5	E	413007601	Guide gear rack	G
412157801	Powercord 220V	N	413007701	Knife holder	G
412157902	Powercord 120V JAP	N	413007801	Spacer, feed	E
412157903	Powercord 120V	N	413009001	LCD Expression 2.0	A
412158002	Powercord UK	N	413009301	LCD Expression 3.0/4.0	A
412158101	Powercord AUS	N	413010001	Guide pin	G
412159801	Spring	N	413015501	Connecting board	J
412184501	Foot	N	413016648	PC-board Expression 2.0	D
412196001	Lamp holder	A	413016650	PC-board Expression 3.0	D
412211401	Screw TX M3 x 6	J	413016651	PC-board QE 4.0	D
412211403	Screw TX M3 x 8	J	413017901	Protection, thread take-up ver 1	K,L
412211404	Screw M3 x 10	J	413019001	Screw K 30 x 8 PT WN 1452 S	J
412211415	Screw TX M4 x 20	D	413019203	Power supply Unit	B
412280501	Screw	G	413020201	Motor belt	D
412285403	Presser bar	I	413020301	Drive belt	I
412287903	Screw M4 x 5 FZB	F,G	413021501	Foot control cable	N
412305001	Rubber foot, Baseplate	B	413022501	Knife holder cpl.	C
412316010	Pin 3 x 17,8 NRB G2 0-3	J	413024101	Cable guide	D
412316023	Pin 4 x 19,8 NRB G2 0-2	E	413024201	Cable clamp	D
412316060	Pin 3 x 23,8 NRB 0-2 µm	L	413025401	Nut M5 x 0.5	E
412318101	Clamp	I	413025601	Bobbin case holder cpl.	F,G
412318901	control unit	N	413031001	Connector buttonhole sensor	J
412328401	Clamp	I	413034101	Bar feed dog drop	E
412349703	Cable power supply	D	413034201	Holder	E
412353302	Driving wheel	D	413034402	Screw M4 x 10 TX, left threaded	E
412368001	Locking washer	E	413034701	Bottom cover Pfaff Low	B
412394401	Thread take-up ver 1	J	413034702	Bottom cover Pfaff High	B
412423701	Knife	A,C,F,G	413039201	Pressar foot holder cpl.	J
412442801	Spring	L	413040301	Hand wheel	I
412471601	Thread tension spring, Bobbin	H	413040401	Screw pressar foot holder	J
412500601	Bearing, Sewing Head	J	413041901	Connector feeder, IDT	M
412501501	Bearing, Needle Bar	J	413042001	Clamp, IDT	M
412504701	Clamp ring	J	413042201	Feeder bearing, IDT	M
412519202	Check spring	C	413042401	Shaft upper, IDT	M
412519301	Thread guide	C	413042501	Rear Crank, IDT	M
412520103	Sealing	A	413042601	Bearing	M
412529702	Friction tape	N	413042901	Clamp	M
412546912	Cable 18pin	D,J	413043001	Link IDT, long	M
412546913	Cable 6 pin	D	413043101	Spring	M
412546916	Cable 14pin	A	413043201	Lever IDT cpl.	M
412546917	Cable 20pin	A	413043601	Lower Link IDT	M
412558401	Damper	I	413045801	Guide IDT	J
412569701	Damper	C	413046201	Height crank IDT	M
412685101	Spring, Presser bar	J	413046701	Adjusting dial	K
412687601	Alu foil for arm shaft	I	413047301	Knife holder cpl.	G
412737401	Bobbin holder	N	413047401	Take-up link	J
412741701	Nut Thread tension	K,L	413048901	Thread tension releaser	J
412742401	Cog wheel, thread tension	L	413049101	Micro switch, bobbin winder	D
412842701	Cooling tape	A	413050201	Knee lifting device cpl.	B
412876701	Setting plate, needle threader	J	413051601	Spool holder small 22mm	C
412876902	Hook cpl.	H	413051603	Spool holder large 45mm	C
412930101	Spring	H	413052601	Lid, XY unit	B
412940101	Shaft	K,L	413053303	Lid cpl. Expression 2.0	B
412940201	Thread tension unit cpl.	K	413053304	Lid cpl. Expression 3.0	B
412940203	Thread tension unit cpl.	L	413053305	Lid cpl. Quilt Expression 4.0	B
412940401	Housing	K,L	413053601	Needle threader holder	J
412940501	Release lever	K,L	413056002	Shaft thread tension	L
412940601	Contact spring	L	413056101	Handle cpl	D
412954501	Base plate	B	413056501	Bushing, handle	D
412955501	Bobbin winding unit cpl	D	413057201	Gear	J
412960401	Thread reel pin	C	413057301	Back Cover Pfaff QE4.0	B
412961103	Feed unit cpl.	E	413057302	Back Cover Pfaff Expression 2.0-3.0	B
412961501	Spring, feed lenght link	E	413057601	Reverse button	A
412961601	Feed lenght link cpl.	E	413058903	Bobbin case cpl.	H
412961701	Spring guide block	E	413059101	Cog wheel	L
412961801	Guide block	E	413059202	Cog wheel	L
412962401	Lever feed lift	E	413060201	Thread guide	C
412962801	Adjusting screw	E,K	413060301	Clip	J
412963003	Feed dog cpl.	E	413063901	Cable shield	D
412963501	Feed lenght unit cpl.	E	413064501	Thread reel pin	C
412963601	Spring, balance adjustment	E	413064601	Thread guide	C
412963701	Adjustment screw balance	E	413064704	Top cover cpl.	C
412963901	Bobbin window	F,G	413065701	Height shaft IDT cpl,	M
412964002	Hook cover cpl.	G	413065901	Compression spring	M
412964103	Hook cover	F,G	413066201	Knife holder cpl	A
412964305	Needle plate (cm)	F,G	413067401	Pc-board Reverse button	A
412964401	Worm gear /Excenter cpl	I	413068601	Spring	B
412964501	Dust cover	H	413068801	Thread guide	A
412966501	Calibration stop	J	413069701	Presserfoot lifter cpl.	J
412966601	Wedge, sewing head	J	413070001	Sleeve, Presser bar	J
412966701	Upper shaft cpl.	I	413071902	Cover cpl. Pfaff	N
412967901	Lower shaft cpl.	I	413072201	Lever	G
412968101	Screen lower shaft	I	413072501	Cut sensor	G
412971901	Motor belt tension device	D	413075601	Cable guide	D
412973901	Shield, Presserfoot servo	J	413083903	Accessory box cpl.	N
412974201	Gear housing, P-foot servo	J	413094302	Needle bar cpl	J

Part number	Description	Page		
413094602	Thread guide, needle clamp	J	Standard Accessories - Expression 2.0/3.0	
413094701	Screw	J	413021608	Accessory bag cpl.
413094801	Needle screw	J	401555501	Cleaning brush
413101501	Bobbin sensor cpl.	G	412381501	Screwdriver medium
413106402	Thread disc set	K,L	401539901	Button hole knife
413108901	Bobbin winder Stop	C	413105601	Clearance plate
413116701	Cutter thread brake	G	820921096	Plastic bobbin 10 pack grey
413117101	Frontcover Expression 4.0	A	820774096	Presserfoot 1A Fancy stitchfoot w IDT
413117102	Frontcover Expression 2.0/3.0	A	820256096	Presserfoot 3 Blindhemfoot w IDT
413117301	Cover sewinghead	A	820248096	Presserfoot 4 Zipperfoot
413117601	Lamp cover	A	820672096	Presserfoot 5M Man. Buttunhole foot
413121901	Frame	A	820661096	Darningfoot
413122001	Display glass Expression 3.0/4.0	A	820249096	Presserfoot 7 Rolled hem foot w IDT
413122002	Display glass Expression 2.0	A	412610701	Felt
413128501	Contact spring	K	620071196	Univ. needle 70/80/90, 5-p
413136401	Thread guide	A	412570101	Sleeve, lamp
413139901	Bushing	B	412397701	Thread net
413140701	Clamp shaft, IDT	M	413051602	Spoolcap medium 35mm
413140801	Toggle link, IDT	M	413170301	Sensormatic buttonhole foot cpl.
413142201	Mechanism feed dog drop cpl.	E	820251096	Edge Guide Quilting Guide
413144001	Keyboard Expression 4.0	A		
413148201	Decal cover sewinghead expr 2.0/3.0/qe4	A	Standard Accessories - Quilt Expression 4.0	
413159001	Keyboard Expression 3.0	A	413021609	Accessory bag cpl.
413159101	Keyboard Expression 2.0	A	401555501	Cleaning brush
413159501	Compression spring, thread tension	K,L	412381501	Screwdriver medium
413162101	Reflector	A	401539901	Button hole knife
413162801	P-bar guide, IDT Expr 2.0/3.0	J	413105601	Clearance plate
413169401	Screw M4 x 14 TX	D,E,J,M	820921096	Plastic bobbin 10 pack grey
413181802	Bulb 24V 5W	J	820774096	Presserfoot 1A Fancy stitchfoot w IDT
413181803	Bulb 24V 3W	A	820256096	Presserfoot 3 Blindhemfoot w IDT
413190001	Thread guide	C	820248096	Presserfoot 4 Zipperfoot
413218501	Protection , thread take-up	K,L	820672096	Presserfoot 5M Man. Buttunhole foot
413232001	Thread takeup lever	J	820671096	Presserfoot 6A Emb. foot
413232201	Shield, take up lever cpl.	K,L	820249096	Presserfoot 7 Rolled hem foot w IDT
413238402	Needle threader	J	820926096	Quilt foot
413244201	Sewing head frame cpl.	J	412610701	Felt
413244202	Sewing head frame cpl.	J	620071196	Univ. needle 70/80/90, 5-p
413261601	Presser bar Guide	J	412570101	Sleeve, lamp
720119650	Pin	K,L	412397701	Thread net
725522805	Screw M3 x 16	J	413051602	Spoolcap medium 35mm
728522205	Screw M3 x 8	J	413170301	Sensormatic buttonhole foot cpl.
728528705	Screw M4 x 8	H	820251096	Edge Guide Quilting Guide
735310620	Snap ring E-2.3	K,L		
735310920	Snap ring E-5	E,M	Users Guide	
735612440	Compression ring 3 mm	G,M	413136001	Users Guide Expression2.0 - 4.0, Swe
735613640	Compression ring 4 mm	D,J	413136006	Users Guide Expression2.0 - 4.0, Den
735615340	Compression ring 6 mm	J	413136007	Users Guide Expression2.0 - 4.0, Isl
820773096	OA Standard presser foot w IDT	J	413136011	Users Guide Expression2.0 - 4.0, Fin
820921096	Plastic bobbin 10 pack grey	H	413136021	Users Guide Expression2.0 - 4.0, Nor
9233011191000	Main Motor	D	413136026	Users Guide Expression2.0 - 4.0, Eng
9303017435000	Thread guide pin	C	413136031	Users Guide Expression2.0 - 4.0, Fra
9303205025000	Thread guide	C	413136036	Users Guide Expression2.0 - 4.0, Hol
9303311855000	Screw	C	413136041	Users Guide Expression2.0 - 4.0, Ita
9303906805000	Thread guidance	C	413136046	Users Guide Expression2.0 - 4.0, Spa
9304006005000	Spring	C	413136051	Users Guide Expression2.0 - 4.0, Ger
			413136056	Users Guide Expression2.0 - 4.0, Rus
			413136090	Users Guide Expression2.0 - 4.0, Cze

PFAFF®

Technische Änderungen vorbehalten
Subject to alterations in design
Sous toute réserve de modifications
techniques
Salvo modificaciones técnicas
Con riserva di modifiche tecniche